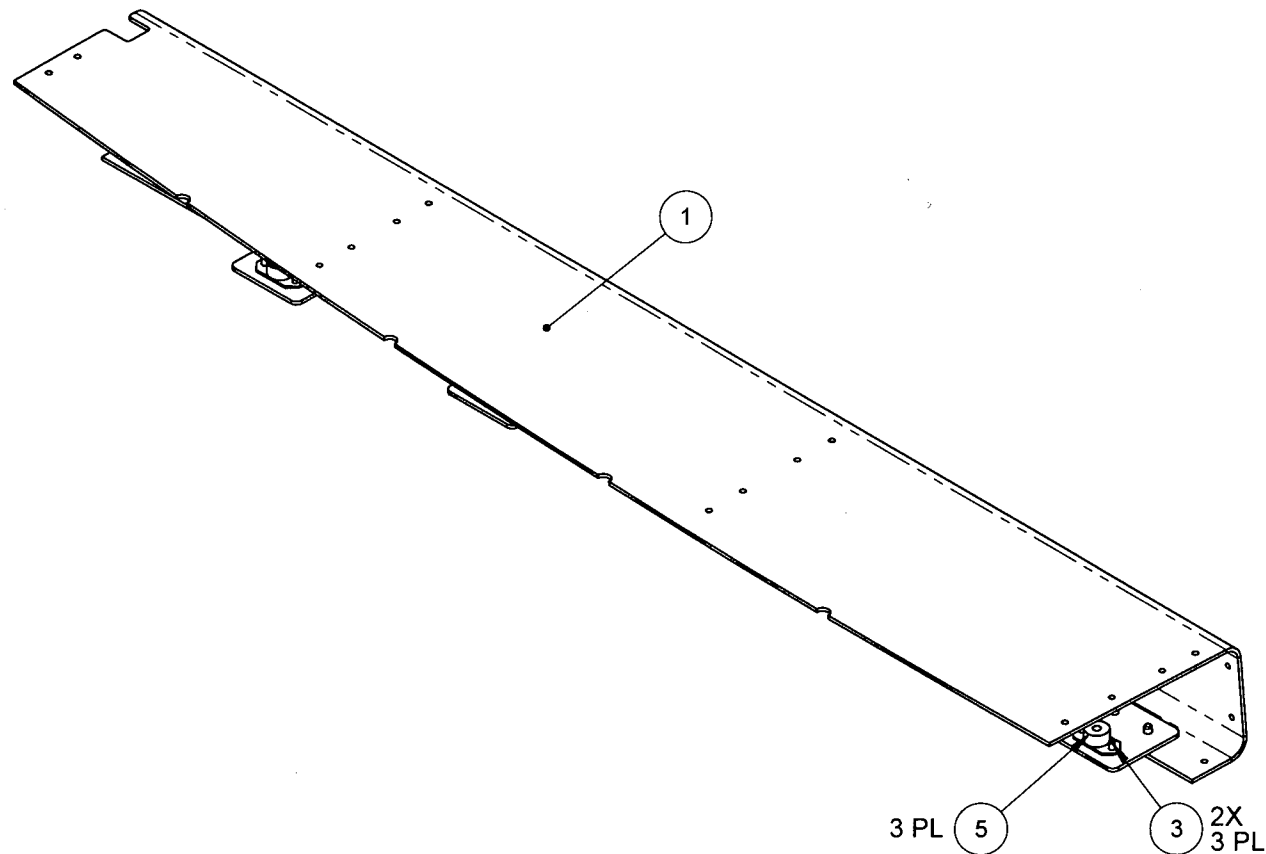
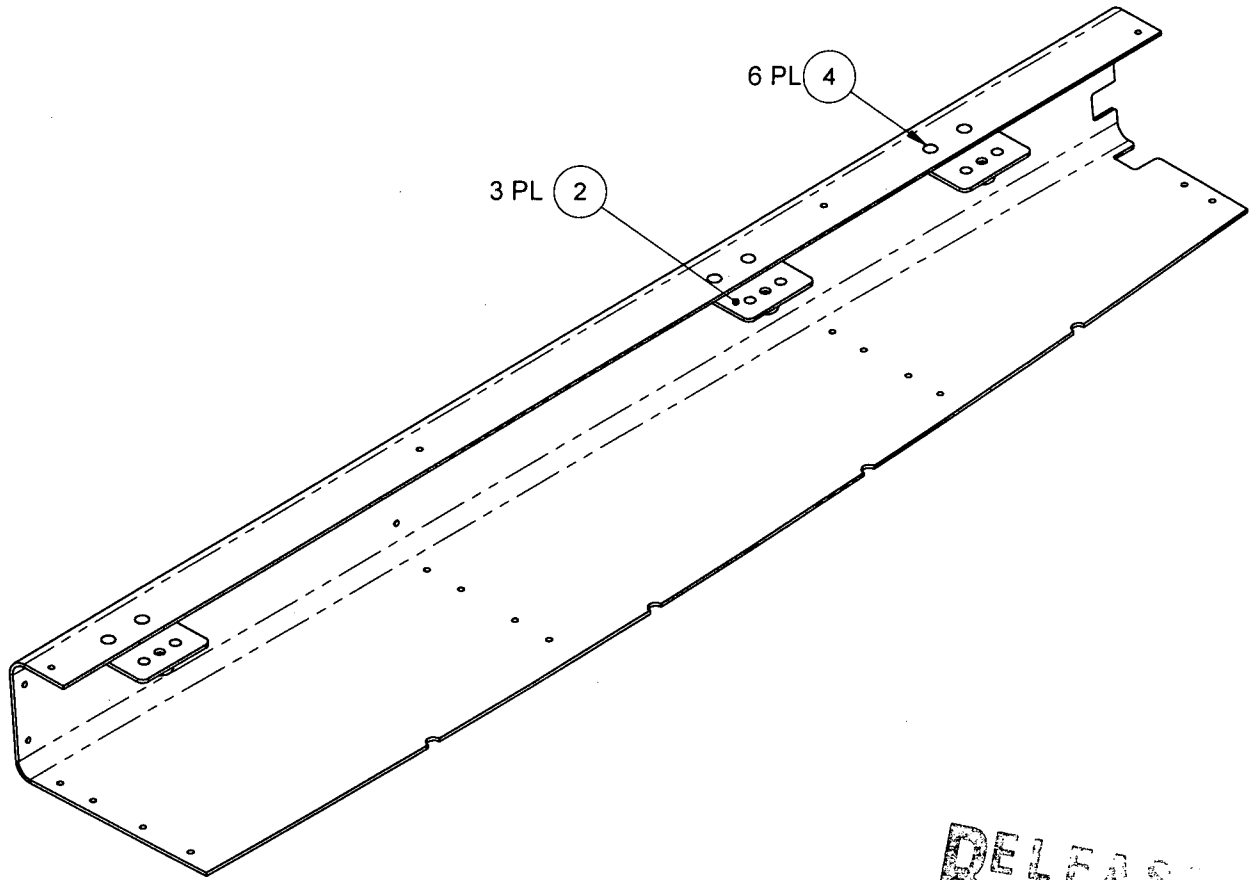


ITEM	QTY -041	P/N	DESCRIPTION
	X	D4484-041	BOTTOM PANEL ASSY (LH)
1	1	D4484-1	BOTTOM PANEL (LH)
2	3	D4484-5	NUTPLATE RETAINER
3	6	MS20426AD3-4	RIVET, CSK
4	6	MS20426AD4-4	RIVET, CSK
5	3	MS21059L08	NUTPLATE

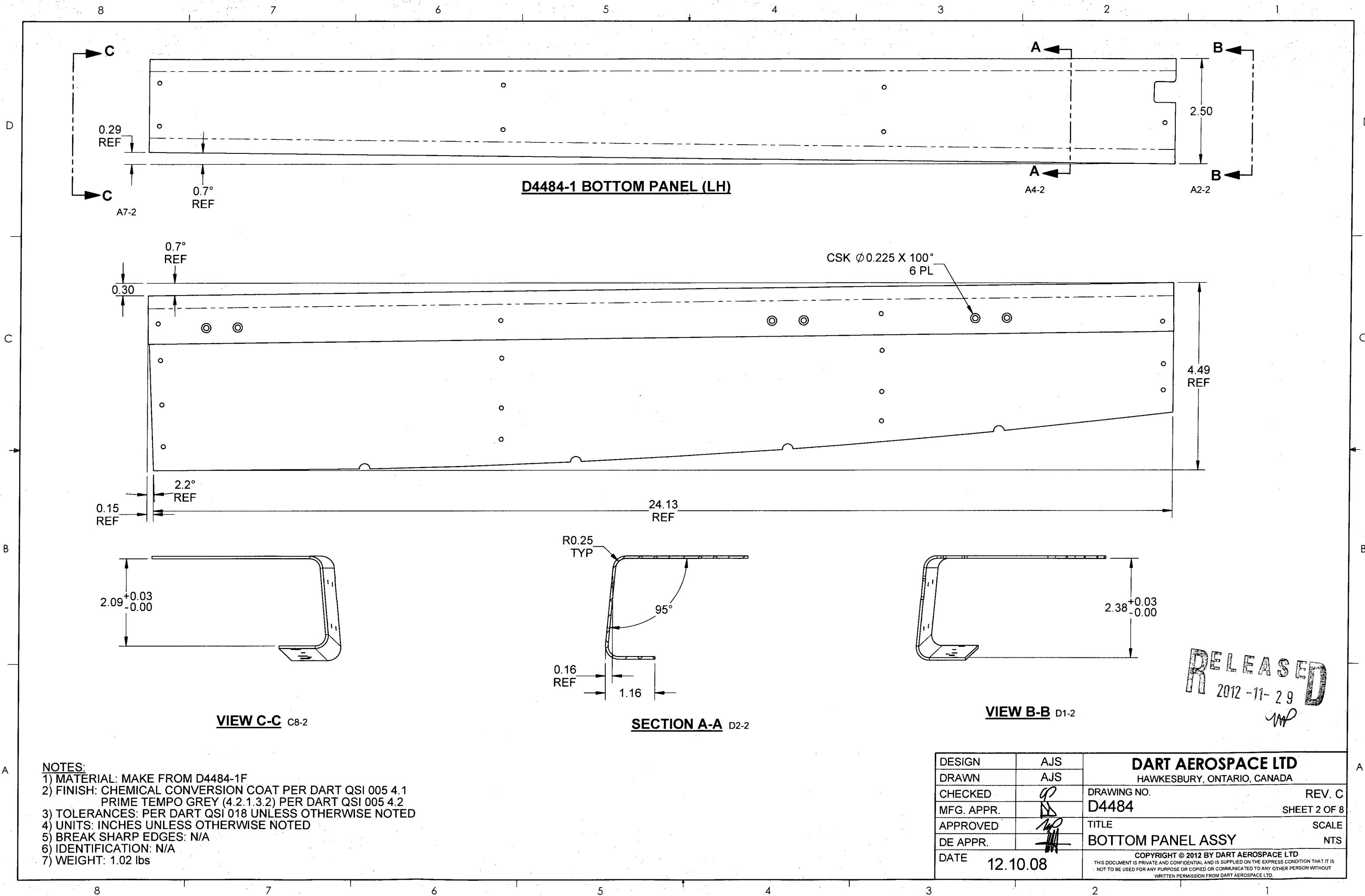


D4484-041 BOTTOM PANEL ASSY (LH)



- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 1.09 lbs

C	ADDED -042, -044, -2 & -4 (RH CONFIGURATION)	AJS	12.10.08
B	COMPLETE REDESIGN SEE REV. A FOR DETAILS. PRIMER NOTE ADDED.	AJS	12.09.11
A	NEW ISSUE	AJS	12.03.02
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. C
MFG. APPR.	<i>[Signature]</i>	D4484	SHEET 1 OF 8
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	BOTTOM PANEL ASSY	NTS
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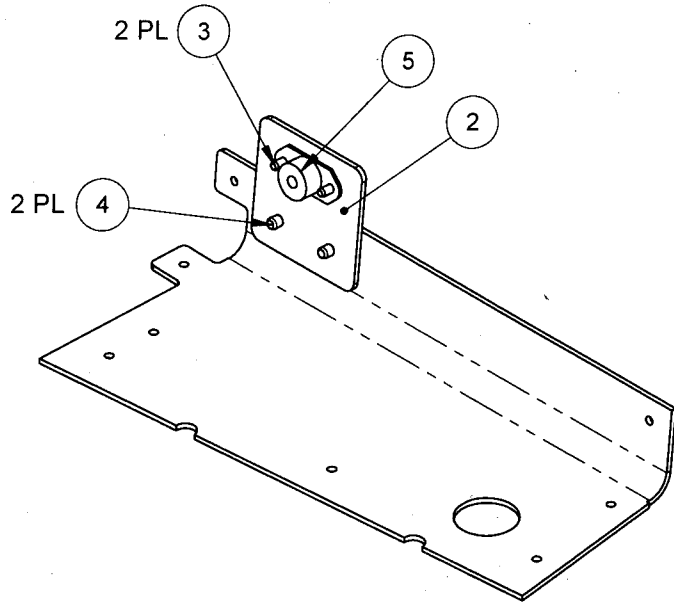
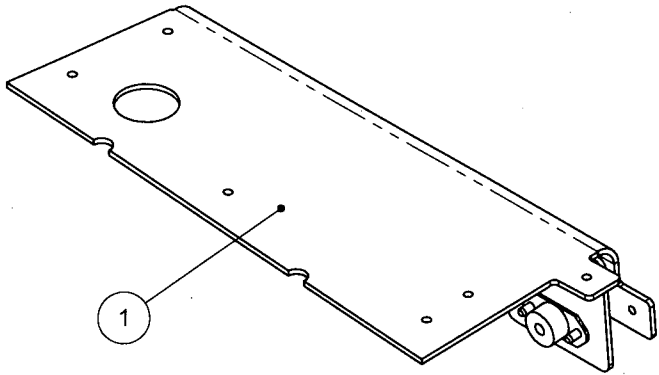


- NOTES:
- 1) MATERIAL: MAKE FROM D4484-1F
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1 PRIME TEMPO GREY (4.2.1.3.2) PER DART QSI 005 4.2
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 1.02 lbs

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	<i>g2</i>	DRAWING NO.	REV. C
MFG. APPR.	<i>AS</i>	D4484	SHEET 2 OF 8
APPROVED	<i>MP</i>	TITLE	SCALE
DE APPR.	<i>MP</i>	BOTTOM PANEL ASSY	NTS
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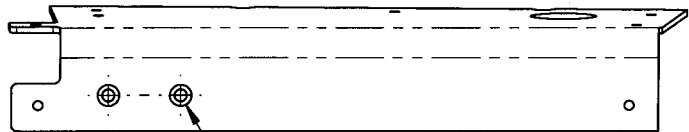
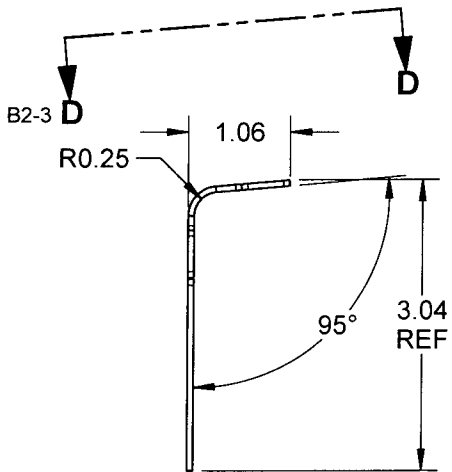
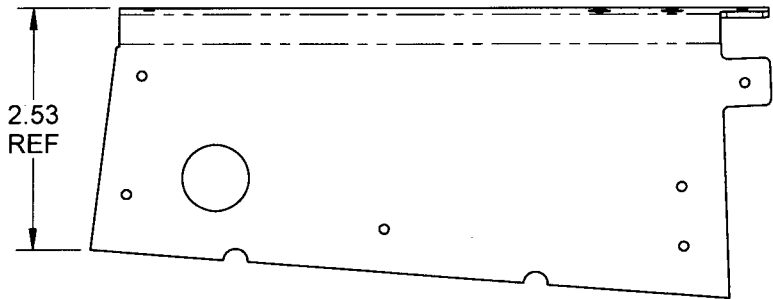
RELEASED
2012-11-29
MP

ITEM	QTY -043	P/N	DESCRIPTION
	X	D4484-043	AFT BOTTOM PANEL ASSY (LH)
1	1	D4484-3	AFT BOTTOM PANEL (LH)
2	1	D4484-5	NUTPLATE RETAINER
3	2	MS20426AD3-4	RIVET, CSK
4	2	MS20426AD4-4	RIVET, CSK
5	1	MS21059L08	NUTPLATE



NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: N/A
7) WEIGHT: 0.16 lbs

D4484-043 AFT BOTTOM PANEL ASSY (LH)



CSK Ø0.225 X 100°
2 PL

VIEW D-D B5-3

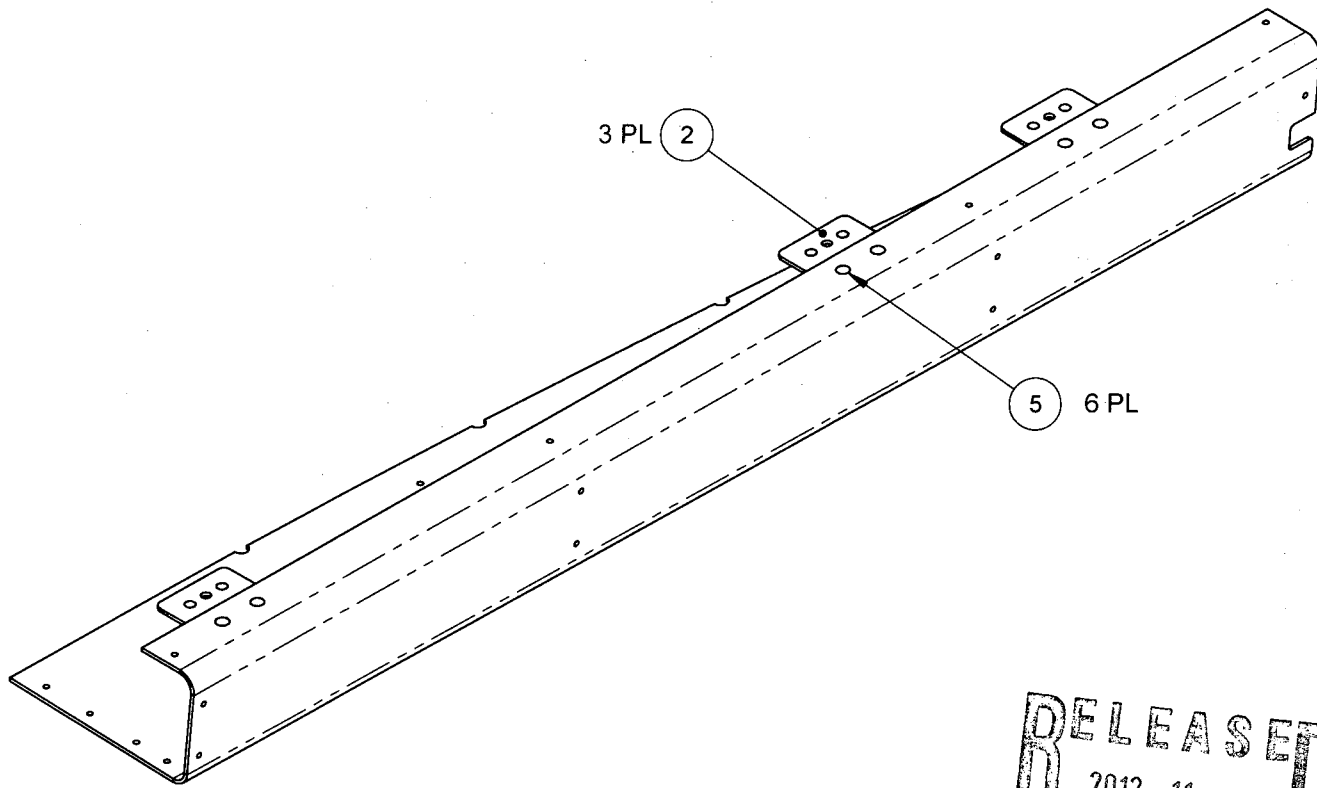
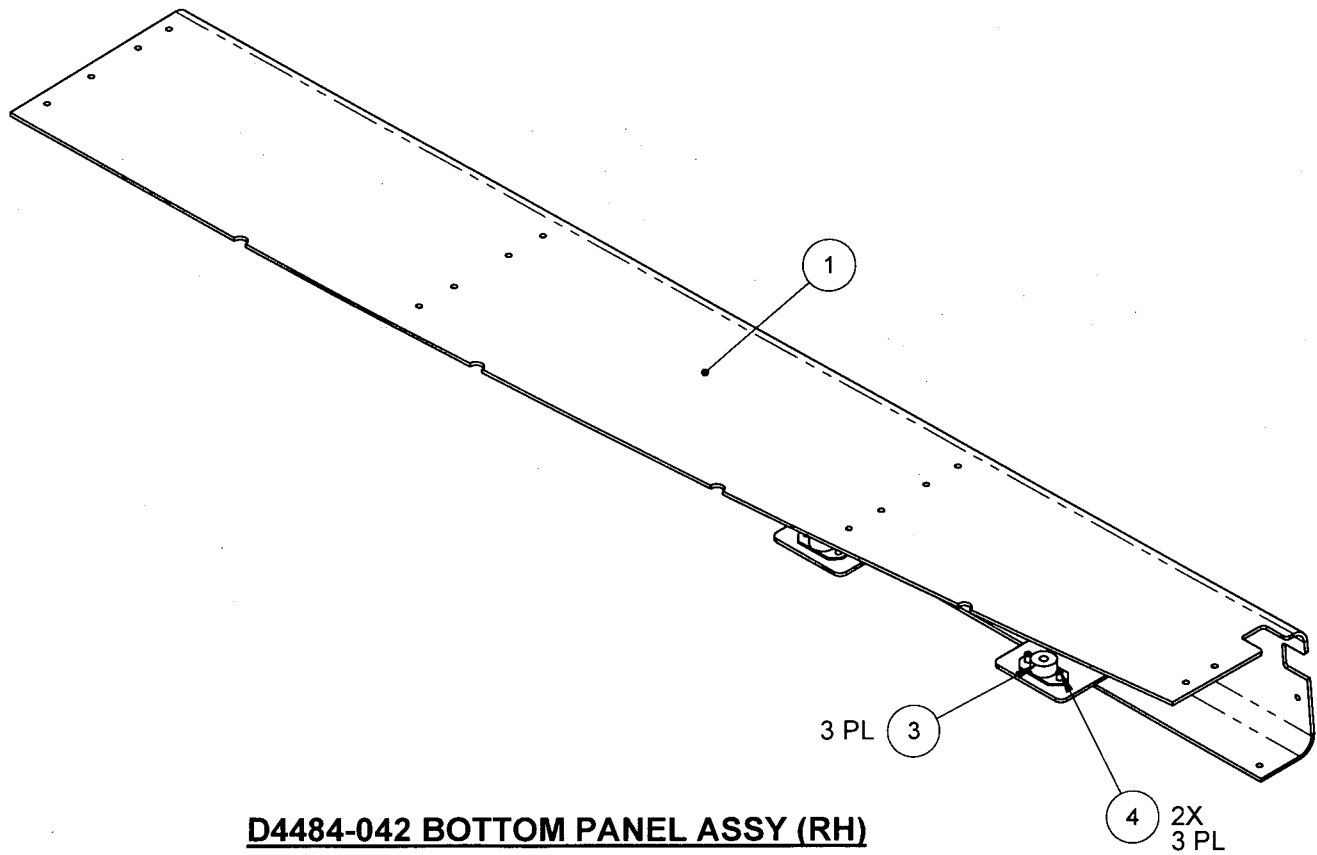
D4484-3 AFT BOTTOM PANEL (LH)

NOTES:
1) MATERIAL: MAKE FROM D4484-3F
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
PRIME TEMPO GREY (4.2.1.3.2) PER DART QSI 005 4.2
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: N/A
7) WEIGHT: 0.16 lbs

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	JP	DRAWING NO.	REV. C
MFG. APPR.	JS	D4484	SHEET 3 OF 8
APPROVED	JP	TITLE	SCALE
DE APPR.	JP	BOTTOM PANEL ASSY	NTS
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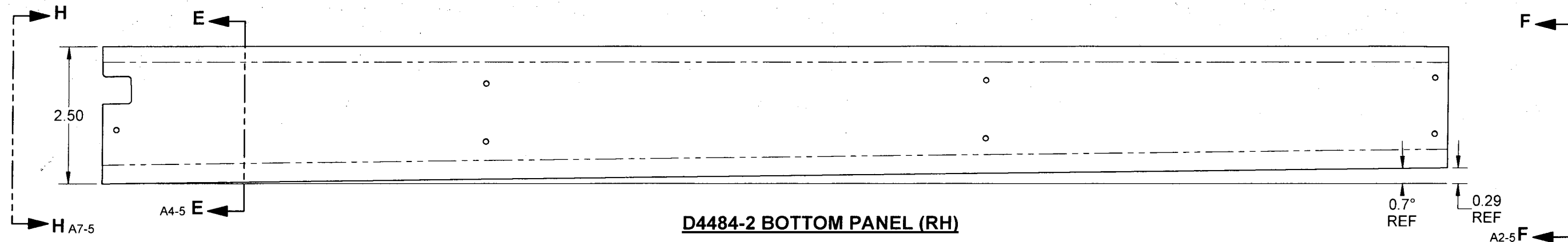
ITEM	QTY -042	P/N	DESCRIPTION
	X	D4482-042	BOTTOM PANEL ASSY (LH)
1	1	D4484-2	BOTTOM PANEL (RH)
2	3	D4484-5	NUTPLATE RETAINER
3	3	MS21059L08	NUTPLATE
4	6	MS20426AD3-4	RIVET, CSK
5	6	MS20426AD4-4	RIVET, CSK



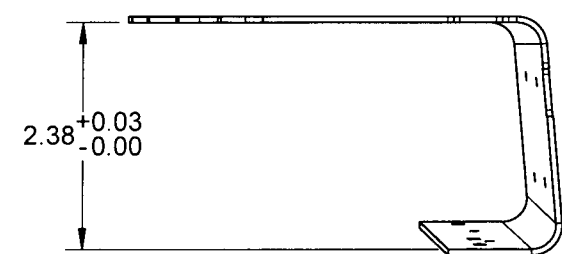
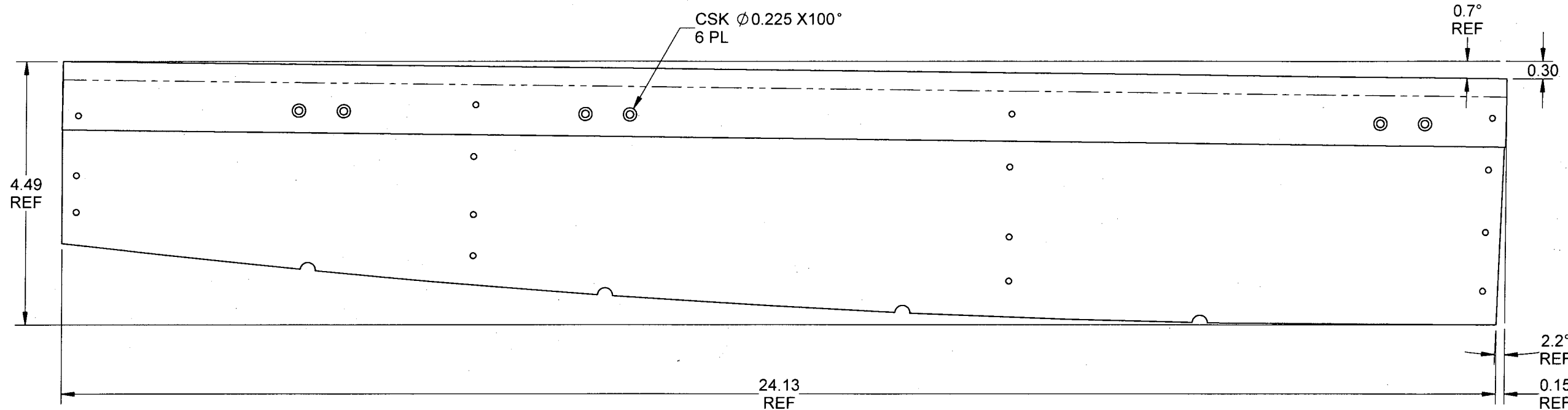
RELEASED
2012-11-29
[Signature]

NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: N/A
7) WEIGHT: 1.09 lbs

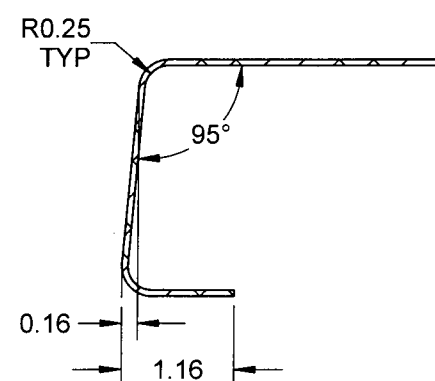
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	[Signature]	DRAWING NO.	REV. C
MFG. APPR.	[Signature]	D4484	SHEET 4 OF 8
APPROVED	[Signature]	TITLE	SCALE
DE APPR.	[Signature]	BOTTOM PANEL ASSY	NTS
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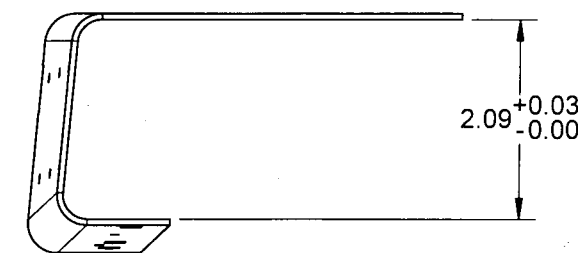
D4484-2 BOTTOM PANEL (RH)



VIEW H-H D8-5



SECTION E-E D7-5



SECTION F-F D1-5

- NOTES:**
- 1) MATERIAL: MAKE FROM D4484-1F
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1 PRIME TEMPO GREY (4.2.1.3.2) PER DART QSI 005 4.2
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 1.02 lbs

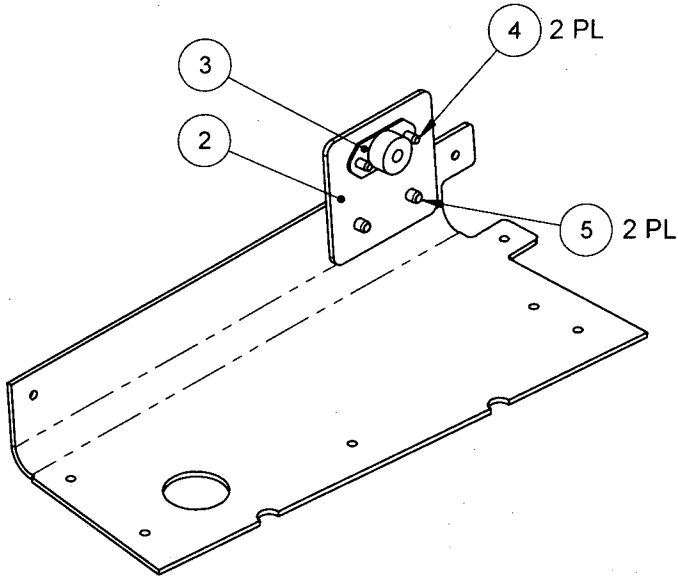
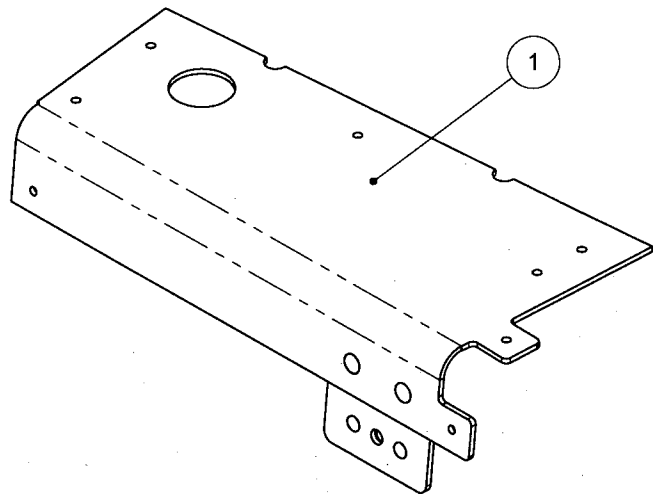
DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	JP	DRAWING NO.	REV. C
MFG. APPR.	JS	D4484	SHEET 5 OF 8
APPROVED	JS	TITLE	SCALE
DE APPR.	JS	BOTTOM PANEL ASSY	NTS
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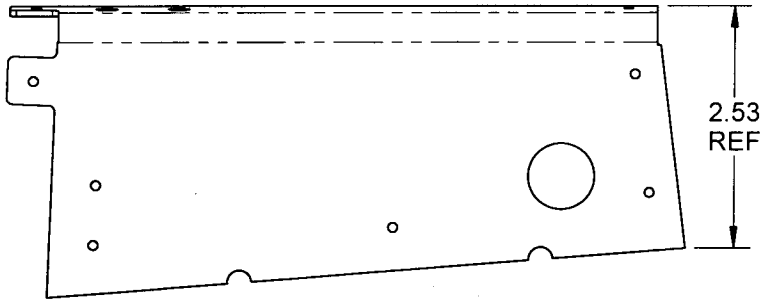
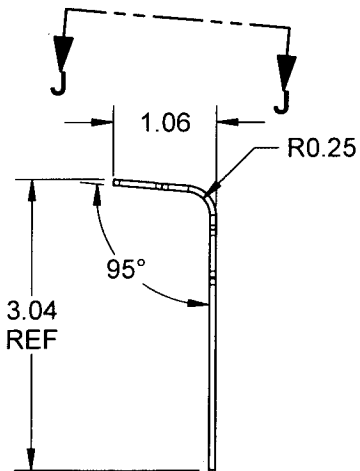
ITEM	QTY -044	P/N	DESCRIPTION
	X	D4484-044	AFT BOTTOM PANEL ASSY (RH)
1	1	D4484-4	AFT BOTTOM PANEL (RH)
2	1	D4484-5	NUTPLATE RETAINER
3	1	MS21059L08	NUTPLATE
4	2	MS20426AD3-4	RIVET, CSK
5	2	MS20426AD4-4	RIVET, CSK

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.16 lbs



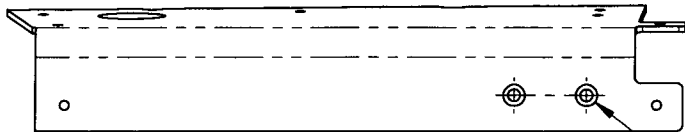
D4484-044 AFT BOTTOM PANEL ASSY (RH)



D4484-4 AFT BOTTOM PANEL (RH)

NOTES:

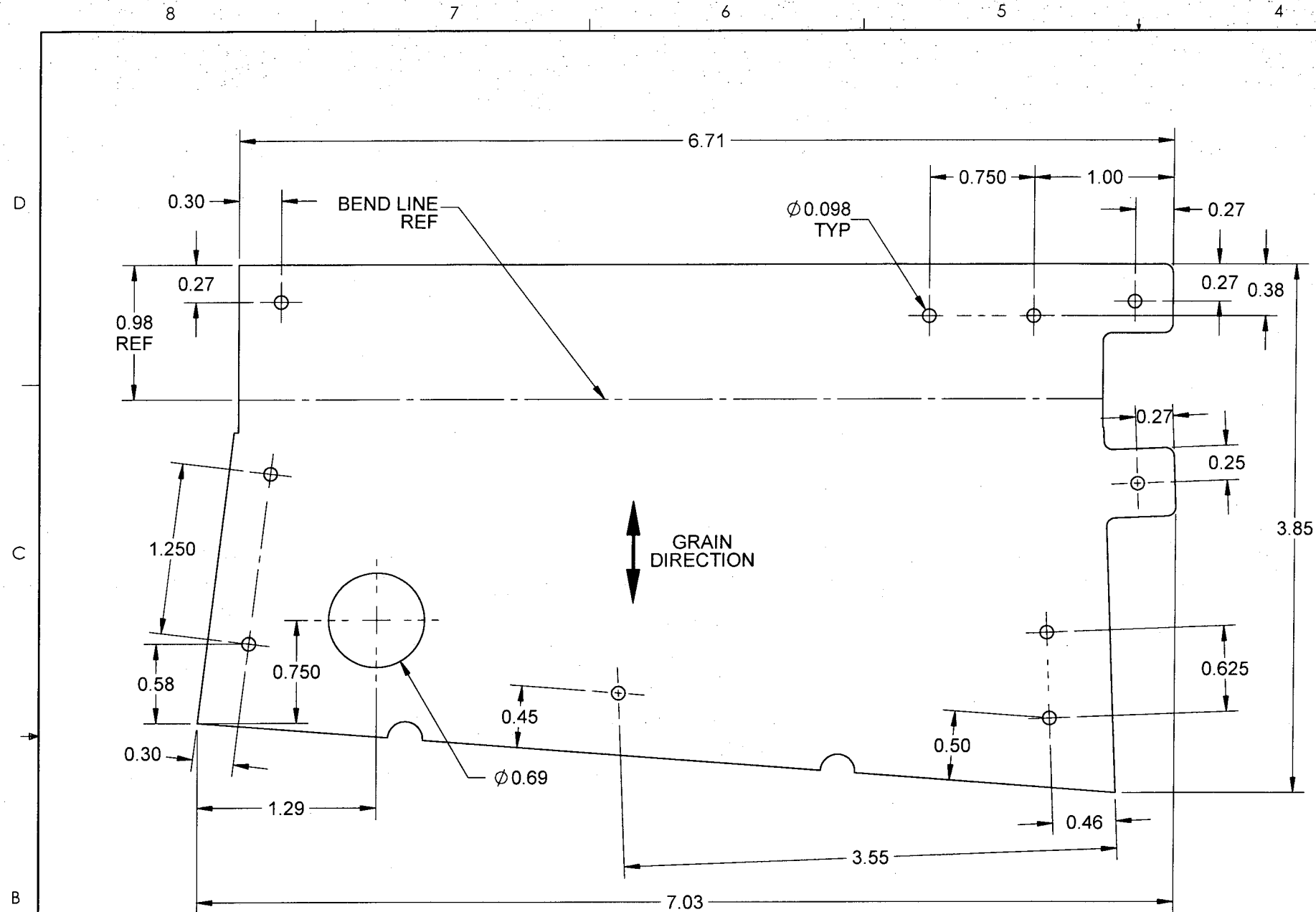
- 1) MATERIAL: MAKE FROM D4484-3F
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1 PRIME TEMPO GREY (4.2.1.3.2) PER DART QSI 005 4.2
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.16 lbs



VIEW J-J

RELEASED
2012-11-29

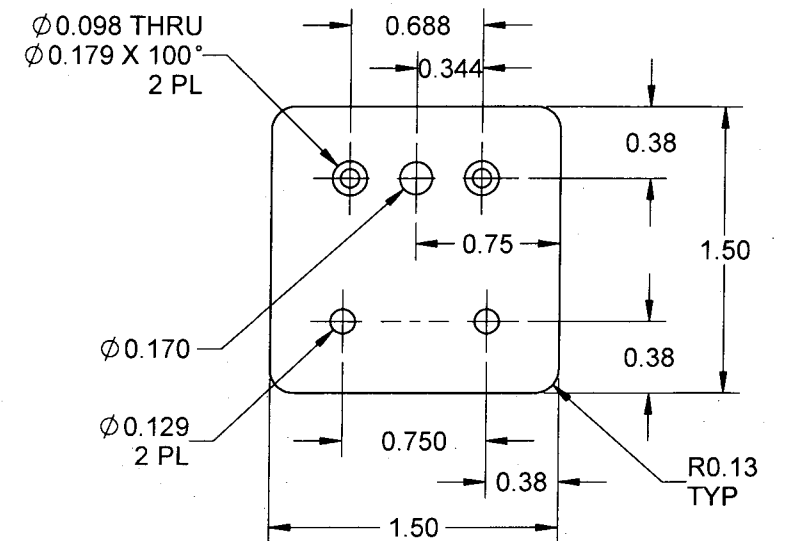
DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. C
MFG. APPR.	<i>[Signature]</i>	D4484	SHEET 6 OF 8
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	BOTTOM PANEL ASSY	NTS
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8 D4484-3F AFT BOTTOM PANEL (LH)
(FLAT PATTERN)

NOTES:

- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.063 THICK
PER AMS 4025 OR AMS 4027 OR ASTM B209
REF M6061T6S.063
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.14 lbs
- 8) ALL NON DIMENSIONED FEATURES PER DRAWING FILES "D4484-3F-REVC.DXF"



D4484-5 NUTPLATE RETAINER

NOTES:

- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.063 THICK
PER AMS 4025 OR AMS 4027 OR ASTM B209
REF M6061T6S.063
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
PRIME TEMPO GREY (4.2.1.3.2) PER DART QSI 005 4.2
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.01 lbs

RELEASED
R 2012-11-29

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	GP	DRAWING NO.	REV. C
MFG. APPR.	NS	D4484	SHEET 8 OF 8
APPROVED	NS	TITLE	SCALE
DE APPR.	NS	BOTTOM PANEL ASSY	NTS
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